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1**Method for developing an electrochemical device****BACKGROUND OF THE INVENTION**

The present invention relates to a process for the preparation of an electrochemical system comprising a solid polymer electrolyte or comprising a gelled electrolyte.

Electrochemical systems for energy storage, for example batteries or supercapacitors, which operate with high cell voltages, require electrolytes which have a broad stability range. Such electrolytes are obtained by dissolution of one or more ionic compounds in a polar liquid solvent, a solvating polymer, or their mixtures. Electrochemical systems in which the electrolyte comprises a lithium salt and a polymer solvent of the polyether type are particularly advantageous. Such systems, which operate by circulation of lithium ions through an electrolyte between an anode and a cathode, can be composed of two electrodes in the form of films between which the electrolyte, also in the film form, is confined, the multilayer assembly thus formed being rolled up. However, the preparation of such a device presents problems. First, the lithium salts are generally hygroscopic and the preparation of the polyether material/lithium salt has to be carried out in an anhydrous atmosphere. Secondly, a polyether is a weakly crystalline polymer which, blended with a lithium salt, forms a complex constituting a sticky material. For this reason, it is difficult to prepare a polyether material/lithium salt film by extrusion. To overcome this disadvantage, the proposal has been made to use backing films in order to prevent the polyether/lithium salt film from sticking to itself. However, when it is desired to remove the backing film, the strong adhesion between the backing film and the electrolytic film causes splits which render the electrolyte unusable.

SUMMARY OF THE INVENTION

The inventors have found that, surprisingly, a polyether film which does not comprise salt can be prepared 5 by the conventional methods and can be protected by a backing film before its final use, it being possible for said backing film to be detached from the polyether film without damaging it due to the low adhesion between the polyether and the backing film.

10 The aim of the present invention is to provide a simple process for the preparation of electrochemical systems comprising a polyether/lithium salt electrolyte.

DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENTS

15 The process according to the invention for the preparation of an electrochemical device composed of a polyether/lithium salt electrolyte film between two films respectively constituting the positive electrode and the 20 negative electrode consists in assembling a multilayer structure comprising a current-collecting support, a film intended to form the positive electrode, a polyether film (hereinafter denoted by "initial polyether film") and a film intended to form the negative electrode. It is characterized 25 in that:

- the film intended to form the positive electrode and/or the film intended to form the negative electrode are composed of a composite material comprising the lithium salt;
- 30 - the initial polyether film does not comprise lithium salt;
- the assembled device is left at rest for a time sufficient to allow the lithium salt present in the material of the positive electrode and/or in the material 35 of the negative electrode to diffuse into the initial polyether film.

In this type of electrochemical device, the films respectively constituting the negative electrode, the positive electrode and the electrolyte have thicknesses of between 10  $\mu\text{m}$  and 150  $\mu\text{m}$ . Due to the thinness of these 5 films, the diffusion of the lithium ions into the polyether film is sufficient to prevent the concentration gradient of salt in said film. The diffusion stage can be carried out at ambient temperature. The diffusion can be accelerated by increasing the temperature.

10 Mention may in particular be made, as examples of polyethers which can be used in the context of the present invention for the film intended to form the electrolyte, of the copolymers which are obtained from ethylene oxide and from at least one substituted oxirane and which comprise at 15 least 70% of  $-\text{CH}_2-\text{CH}_2\text{O}-$  repeat units derived from ethylene oxide.

20 The repeat units derived from a substituted oxirane can be  $-\text{O}-\text{CH}_2-\text{CHR}-$  units (derived from an oxirane  $\text{CH}_2 - \text{CHR} - \text{O}$ ) in which R is an alkyl radical preferably chosen from alkyl 25 radicals having from 1 to 16 carbon atoms, more preferably from alkyl radicals having from 1 to 8 carbon atoms.

25 The repeat units derived from a substituted oxirane can in addition be  $-\text{O}-\text{CH}_2\text{CHR}'-$  units (derived from an oxirane  $\text{CH}_2 - \text{CHR}' - \text{O}$ ) in which R' is a group capable of polymerizing by the radical route. Such a group can be chosen from those which comprise a double bond, for example a vinyl, allyl, vinylbenzyl or acryloyl group. Mention may be made, as examples of such groups, of the groups which correspond to the formula  $\text{CH}_2=\text{CH}- (\text{CH}_2)_q - (\text{O}-\text{CH}_2)_p$  with  $1 \leq q \leq 6$  and  $p=0$  or 1, or 30 to the formula  $\text{CH}_3 - (\text{CH}_2)_y - \text{CH}=\text{CH}- (\text{CH}_2)_x - (\text{OCH}_2)_p$ , with  $0 \leq x+y \leq 5$  and  $p=0$  or 1.

A polyether of use in the present invention may comprise repeat units derived from several substituted oxiranes.

35 Preferably, the polyether used according to the present invention comprises repeat units derived from at least one substituted oxirane in which the substituent comprises a

polymerizable functional group. Mention may be made, by way of example, of allyl glycidyl ether.

The lithium salt can be chosen in particular from  $\text{LiPF}_6$ ,  $\text{LiAsF}_6$ ,  $\text{LiClO}_4$ ,  $\text{LiBF}_4$ ,  $\text{LiC}_4\text{BO}_8$ ,  $\text{Li}(\text{C}_2\text{F}_5\text{SO}_2)_2\text{N}$ ,  $\text{Li}[(\text{C}_2\text{F}_5)_3\text{PF}_3]$ ,  
5  $\text{LiCF}_3\text{SO}_3$ ,  $\text{LiCH}_3\text{SO}_3$  and  $\text{LiN}(\text{SO}_2\text{CF}_3)_2$ .

The composite material of the film intended to form the positive electrode comprises an active material, a binder, the lithium salt and optionally a material conferring electronic conductivity.

10 The positive electrode active material can be chosen in particular from  $\text{Li}_{1+x}\text{V}_3\text{O}_8$ ,  $0 < x < 4$ ,  $\text{Li}_x\text{V}_2\text{O}_5 \cdot n\text{H}_2\text{O}$  ( $0 < x < 3$ ,  $0 < n < 2$ ),  $\text{LiFePO}_4$ , hydrated or anhydrous iron phosphates and sulfates, hydrated or anhydrous vanadyl phosphates and sulfates [for example,  $\text{VOSO}_4$  and  $\text{Li}_x\text{VOPO}_4 \cdot n\text{H}_2\text{O}$  ( $0 < n < 3$ ,  $0 < x < 2$ )],  $\text{LiMn}_2\text{O}_4$ , the  
15 compounds derived from  $\text{LiMn}_2\text{O}_4$  obtained by partial substitution of Mn, preferably by Al, Ni and/or Co,  $\text{LiMnO}_2$ , the compounds derived from  $\text{LiMnO}_2$  obtained by partial substitution of Mn, preferably by Al, Ni and/or Co,  $\text{LiCoO}_2$ , the compounds derived from  $\text{LiCoO}_2$  obtained by partial  
20 substitution of Li, preferably by Al, Ti, Mg, Ni and/or Mn [for example,  $\text{LiAl}_x\text{Ni}_y\text{Co}_{(1-x-y)}\text{O}_2$  ( $x < 0.5$ ,  $y < 1$ )],  $\text{LiNiO}_2$  and the compounds derived from  $\text{LiNiO}_2$  obtained by partial substitution of Ni, preferably by Al, Ti, Mg and/or Mn.

25 The binder of the positive electrode is an organic binder electrochemically stable up to a potential of 4V vs Li. Said binder can be composed either of a nonsolvating polymer and at least one polar aprotic compound, or of a solvating polymer.

30 The polar aprotic compound can be chosen from linear or cyclic carbonates, linear or cyclic ethers, linear or cyclic esters, linear or cyclic sulfones, sulfamides and nitriles.

The nonsolvating polymer can be chosen from:

- vinylidene fluoride homopolymers and copolymers,
- copolymers of ethylene, of propylene and of a diene,
- 35 - tetrafluoroethylene homopolymers and copolymers,
- N-vinylpyrrolidone homopolymers and copolymers,
- acrylonitrile homopolymers and copolymers,

- methacrylonitrile homopolymers and copolymers.

The nonsolvating polymer can carry ionic functional groups. Mention may be made, as example of such a polymer, of polyperfluoroether sulfonate salts, some of which are 5 available commercially under the name Nafion®, and polystyrene sulfonate salts.

When the binder is a solvating polymer, it confers ionic conduction properties and better mechanical strength on the material. Mention may be made, as examples of 10 solvating polymers, of polyethers of linear, comb or block structure, forming or not forming a network, based on poly(ethylene oxide); copolymers comprising the ethylene oxide or propylene oxide or allyl glycidyl ether unit; polyphosphazenes; crosslinked networks based on polyethylene 15 glycol crosslinked by isocyanates; copolymers of oxyethylene and of epichlorohydrin; and networks obtained by polycondensation which carry groups which make possible the incorporation of crosslinkable groups. Copolymers of ethylene oxide and of a crosslinkable comonomer are 20 particularly preferred as binder of the composite material of the positive electrode conferring ionic conduction and mechanical properties.

The compound conferring electronic conduction properties is preferably a carbon black which does not 25 catalyze the oxidation of the electrolyte at high potential. Many commercial carbon blacks meet this condition. Mention may in particular be made of the compound Ensagri Super S®, sold by Chemetals.

The film intended to form the negative electrode of the 30 electrochemical device prepared according to the process of the present invention can be composed of a lithium film. It can in addition be composed of a composite material comprising a negative electrode active material, the lithium salt, a binder and optionally a compound conferring 35 electronic conductivity. The active material is chosen in particular from:

- carbon compounds (natural or synthetic graphites, disordered carbons, and the like),
- alloys with lithium of  $Li_xM$  type ( $M=Sn, Sb, Si$ , and the like) (obtained from  $SnO$ , from  $SnO_2$ , from  $Sn$ ,  $Sn-Fe(-C)$  compounds, from  $Si$  compounds, from  $Sb$  compounds), or
- $Li_xCu_6Sn_5$  ( $0 < x < 13$ ) compounds, iron borates, pnictides (for example,  $Li_{3-x-y}Co_yN$ ,  $Li_{3-x-y}Fe_yN$ ,  $Li_xMnP_4$ ,  $Li_xFeP_2$ ,  $Li_xFeSb_2$ , and the like), simple oxides possessing reversible decomposition (for example,  $CoO$ ,  $Co_2O_3$ ,  $Fe_2O_3$ , and the like) and insertion oxides, such as titanates (for example,  $TiO_2$  or  $Li_4Ti_5O_{12}$ ),  $MoO_3$  or  $WO_3$ .

10 The binder of a negative composite electrode can be chosen from the binders defined above for the positive electrode. Likewise, the compound conferring electronic 15 conductivity on the negative electrode can be chosen from the compounds defined for the positive electrode.

20 The material intended to form one and/or other of the electrodes can additionally comprise a nonvolatile liquid organic solvent. In this specific case, said liquid solvent migrates into the polyether film during the resting stage of 25 the preparation process. The electrolyte film finally present in the electrochemical device is then a gelled film. In this specific case, the polyether is preferably a copolymer comprising crosslinkable units which, after crosslinking, retains satisfactory mechanical strength in the presence of the liquid solvent. Said liquid solvent can be chosen in particular from:

- polar aprotic compounds, such as linear or cyclic carbonates, linear or cyclic ethers, linear or cyclic esters, linear or cyclic sulfones, sulfamides and nitriles,
- phthalates, such as dioctyl phthalate, dibutyl phthalate and dimethyl phthalate,
- a polyethylene glycol or poly(ethylene glycol) dimethyl ether of low mass.

35 When the polyether of the film intended to form the electrolyte is a copolymer comprising crosslinkable units, the electrode(s) which is (are) composed of a composite

material can additionally comprise a crosslinking agent for said polyether. In this case, during the resting stage of the preparation process, said crosslinking agent migrates into the polyether film and brings about the crosslinking 5 thereof, which improves the mechanical strength.

The present invention is illustrated by the following examples, to which, however, it is not limited.

#### Example 1

##### Preparation of a solid polymer electrolyte battery

10 A film intended to form the electrolyte and a film intended to form the positive electrode of a lithium battery, the anode of which is composed of a lithium sheet, were prepared separately.

15 The film intended to form the electrolyte is a film which has a thickness of 20  $\mu\text{m}$  and which is composed of a copolymer of ethylene oxide, of propylene oxide and of allyl glycidyl ether (AGE), with a ratio by number of the respective repeat units of 94/4/2. The film intended to form the positive electrode is composed of a composite material 20 comprising  $\text{LiV}_3\text{O}_8$  as active material, carbon as agent conferring electronic conductivity, a poly(vinylidene fluoride/hexafluoropropylene) (PVDF/HFP) mixture (85/15 by weight) as binder, LiTFSI as lithium salt and Irganox<sup>®</sup>, sold by Ciba-Geigy, as antioxidant.

25 Several tests were carried out with different amounts for the various constituents. The first six columns of the table below give the percentages by weight of the constituents of the positive electrode. "O/Li cathode" represents the O/Li atomic ratio in the positive electrode, 30 ThC<sup>+</sup> represents the thickness of the film constituting the positive electrode, total O/Li represents the O/Li atomic ratio in the battery (positive electrode + electrolyte after diffusion).

| POE   | LiV <sub>3</sub> O <sub>8</sub> | C     | Irganox | PVDF /HFP | LiTFSI | O/Li cathode | ThC <sup>+</sup> (μm) | Total O/Li |
|-------|---------------------------------|-------|---------|-----------|--------|--------------|-----------------------|------------|
| 20.8  | 54                              | 14    | 0.20    | 3.00      | 8      | 17           | 110                   | 25.8       |
| 20.58 | 53.43                           | 13.85 | 0.20    | 2.97      | 8.98   | 14.95        | 80                    | 25.8       |
| 20.22 | 52.49                           | 13.61 | 0.19    | 2.92      | 10.57  | 12.5         | 55                    | 25.8       |
| 18.50 | 48.03                           | 12.45 | 0.18    | 2.67      | 18.18  | 6.6          | 80                    | 12         |

For each of the tests, the cathode film, the POE film and the lithium film were assembled by superimposing said films in the order shown on a current collector and by then applying a pressure of 3 bar at a temperature of 45°C.

5 Each of the batteries thus formed was tested by cycling under a voltage of between 2 and 3.3V with a discharge current of 0.7 mA/cm<sup>2</sup> and a charge current of 0.35 mA/cm<sup>2</sup>.

10 The results obtained as regards energy, power and cycling are similar to those which are obtained with batteries having the same structure obtained from a POE film into which the lithium salt was introduced before the assembling.

#### Example 2

##### Preparation of a gelled electrolyte battery

15 A film intended to form the electrolyte and a film intended to form the positive electrode of a lithium battery, the anode of which is a lithium sheet, were prepared separately.

20 The film intended to form the electrolyte is a film which has a thickness of 20 μm and which was obtained by extrusion of a mixture consisting of 99% by weight of a copolymer of ethylene oxide, of propylene oxide and of AGE analogous to that used in example 1 and 1% by weight of Irgacure® crosslinking agent sold by Ciba-Geigy.

25 The film intended to form the positive electrode (CG) has a thickness of 80 μm and it is composed of a material having the following composition:

- LiV<sub>3</sub>O<sub>8</sub>: 45% by weight
- Carbon: 12% by weight
- PVDF/HFP: 15% by weight
- 1M solution of LiTFSI in an EC/PC (1/1) mixture: 28% by weight.

The three films were applied to a current collector in order to obtain a battery having the following configuration: Li/POE/CG/current collector.

After a resting time of 1 h, the battery operates at 5 ambient temperature, which means that the TFSI solution present in the starting film of the positive electrode has impregnated the POE film, which has become a gelled electrolyte.

10 The resistivity at ambient temperature of the electrolyte of this battery, determined by impedance measurement, is of the order of  $10 \Omega \cdot \text{cm}^2$ . This result confirms that the liquid electrolyte has diffused into the polymer membrane and has gelled it.